Mars Grapar

\$3586 SEARCH DEOUEST FORM

Scientific and Technical Information Center

Access DB#____

SEARCH REQUEST FORM

Requester's Full Name: BEN DACKEY Examiner #: $\frac{73489}{}$ Date: $\frac{1}{4}$ /03 Art Unit: 1626 Phone Number 30 5-689 Serial Number: 10/072, 600

Mail Box and Bldg/Room Location: 601 3611 Results Format Preferred (circle): PAPER DISK E-MAIL If more than one search is submitted, please prioritize searches in order of need. Please provide a detailed statement of the search topic, and describe as specifically as possible the subject matter to be searched. Include the elected species or structures, keywords, synonyms, acronyms, and registry numbers, and combine with the concept or utility of the invention. Define any terms that may have a special meaning. Give examples or relevant citations, authors, etc. if known. Please attach a copy of the cover sheet, pertinent claims, and abstract. Title of Invention: Method for preparing a retioned cally enriched to the headingst . Inventors (please provide full names): Earliest Priority Filing Date: 12/19/97 *For Sequence Searches Only* Please include all pertinent information (parent, child, divisional, or issued patent numbers) along with the appropriate serial number. A method of (yeliging and eventioner cally annihold any 1-3-pro-penal sulfaxiole of former (11) to produce to trabydrobe yet in principles in af familial) step is performed in the press patassium t-britoxide

Point of Contact: Thomas G. Larson, Ph.D. 703-308-7309 CM1, Rm. 6 B 01

STAFF USE ONLY	Type of Search	Vendors and cost where applicable
Searcher: TG-L	NA Sequence (#)	STN # 551
Searcher Phone #:	AA Sequence (#)	Dialog
Searcher Location:	Structure (#)	Questel/Orbit
Date Searcher Picked Up: 1/8/03	Bibliographic	Dr.Link
Date Completed: 1/10/03	Litigation	Lexis/Nexis
Searcher Prep & Review Time:60	Fulltext	Sequence Systems
Clerical Prep Time:	Patent Family	WWW/Internet
Online Time: 9/	Other <u>Rxn</u>	

PTO-1590 (8-01)

=> file reg caplus FILE 'REGISTRY' ENTERED AT 14:04:06 ON 10 JAN 2003 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2003 American Chemical Society (ACS)

FILE 'CAPLUS' ENTERED AT 14:04:06 ON 10 JAN 2003 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2003 AMERICAN CHEMICAL SOCIETY (ACS)

=> d que 116

L3

STR

NODE ATTRIBUTES:

CONNECT IS E3 RC AT

CONNECT IS E2 RC AT

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

Non-H connections limited to exactly 2
@ 10 so that aldehydas but not ketones are
BD Picked up. GRAPH ATTRIBUTES: RING(S) ARE ISOLATED OR EMBEDDED NUMBER OF NODES IS 13

STEREO ATTRIBUTES: NONE

NODE ATTRIBUTES:

CONNECT IS E3 RC AT CONNECT IS E1 RC AT

13

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

Non-H connections limited to 10 13 so that hydroxyl groups are placed up, but not ether and ester groups. GRAPH ATTRIBUTES: RING(S) ARE ISOLATED OR EMBEDDED NUMBER OF NODES IS 13

STEREO ATTRIBUTES: NONE

L11

5 SEA FILE=REGISTRY SSS FUL L5

nre 15 in Registry

Non-H connections limited to 3@ node7 to avoid picking up

Searched by Thom Larson, STIC, $3\overline{0}8-7309$

see reason above.

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B. Sackey; 10/072,600
                                                              Search L3 in Reg.
 L13
                 5 SEA FILE=REGISTRY SSS FUL L3
                 4 SEA FILE=CAPLUS ABB=ON PLU=ON L11 } Search CAPLUS file with
4 SEA FILE=CAPLUS ABB=ON PLU=ON L13 } hit structures in Registry
3 SEA FILE=CAPLUS ABB=ON PLU=ON L14 AND L15 - Look for documents in
HITSTR 116 1-3

CAPLUS hering both
 L14
 L15
 => D IBIB ABS HITSTR 116 1-3
 L16 ANSWER 1 OF 3 CAPLUS COPYRIGHT 2003 ACS
 ACCESSION NUMBER: 2000:590035 CAPLUS
 DOCUMENT NUMBER:
                              133:193089
 TITLE:
                              Preparation of substituted 5-aryl-benzothiepines as
                              ileal bile acid transport and taurocholate uptake
                              inhibitors
 INVENTOR(S):
                              Lee, Len F.; Banerjee, Shyamal C.; Huang, Horng-chih;
                              Li, Jinglin J.; Miller, Raymond E.; Reitz, David B.;
                              Tremont, Samuel J.
 PATENT ASSIGNEE(S):
                              G.D. Searle and Co., USA
 SOURCE:
                              U.S., 191 pp., Cont.-in-part of U.S. Ser. No.
                              109,551.
                              CODEN: USXXAM
 DOCUMENT TYPE:
                              Patent
 LANGUAGE:
                              English
 FAMILY ACC. NUM. COUNT: 8
PATENT INFORMATION:
      PATENT NO.
                          KIND DATE
                                                 APPLICATION NO. DATE
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                                 20000822
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                                 19991130
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      CA 2336315
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                                 20000113
                                                  CA 1999-2336315 19990629
      WO 2000001687 A1 20000113
                                                WO 1999-US12828 19990629
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     US 2002188119
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                                                US 2002-72600
                                                                      20020211
PRIORITY APPLN. INFO.:
                                              US 1994-305526 B2 19940913
                                              US 1995-517051 B1 19950821
                                              US 1996-13119P P 19960311
                                              US 1997-816065 B2 19970311
                                              US 1997-831284 B2 19970331
                                              US 1997-68170P
                                                                P 19971219
                                              US 1998-109551
                                                                A2 19980702
                                              US 1999-275463 A1 19990324
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Page 2

Ι

WO 1999-US12828 W 19990629 US 1999-443403 A1 19991119 US 2000-581897 A3 20001002

OTHER SOURCE(S):

MARPAT 133:193089

GI

$$(R?) q \xrightarrow{(O)_{n}} R^{7}$$

$$R^{8}$$

$$R^{1}$$

$$R^{2}$$

$$R^{6}$$

$$R^{5}$$

$$R^{4}$$

$$R^{3}$$

MeO
$$\stackrel{\circ}{S}$$
 Et $\stackrel{\circ}{Bu}$ $\stackrel{\circ}{Bu}$ $\stackrel{\circ}{Bu}$ $\stackrel{\circ}{Dh}$ $\stackrel{\circ}{Dh}$ $\stackrel{\circ}{III}$

The title compds. (I) [wherein q = 1-4; n = 2; R1 and R2 = independently H AΒ or (un) substituted (halo) alkyl, alkenyl, alkynyl, alkylaryl, arylalkyl, alkoxy(alkyl), dialkylamino, alkylthio, (polyalkyl)aryl, or cycloalkyl; or R1 and R2 taken together with the atoms to which they are attached = cycloalkyl; R3 and R4 = independently H, alkyl, alkenyl, alkynyl, acyloxy, aryl, heterocyclyl, OR9, NR9R10, SR9, S(O)R9, SO2R9, or SO3R9; R9 and R10 = independently H, (cyclo)alkyl, alkenyl, alkynyl, aryl(alkyl), acyl, heterocyclyl, or ammoniumalkyl; or R3 and R4 together = :0, :NOR11, :S, :NNR11R12, :NR9, or :CR11R12; R11 and R12 = independently H, (cyclo) alkyl, alkenyl, alkynyl, aryl(alkyl), heterocyclyl, carboxylalkyl, carboalkoxyalkyl, cyanoalkyl, OR9, NR9R10, SR9, S(0)R9, SO2R9, SO3R9, CO2R9, CN, halo, oxo, or CONR9R10; R5 = substituted aryl; R6 = H; R7 and R8 = independently H or alkyl; Rx = independently H or (un) substituted (cyclo)alkyl, alkenyl, alkynyl, polyalkyl, acyloxy, aryl(alkyl), halo(alkyl), (quaternary) heterocyclyl, (quaternary) heteroaryl, polyether, alkoxy, amino, alkylthio, NO2, carboxy, carbamido, etc.] where prepd. for the prophylaxis and treatment of hyperlipidemic conditions, such as those assocd. with atherosclerosis or hypercholesterolemia. Thus, KOBu-t was added to a soln. of 2-((2-benzyl-5methoxyphenylsulfonyl)methyl)-2-ethylhexanal (prepn. given) and dry THF cooled to -1.6.degree.C to give, after workup, II and III (96% combined yield). The isomers were sepd. upon recrystn. II inhibited IBAT-mediated uptake of [14C]-taurocholate in H14 cells with an IC50 of 0.1 .mu.M and reduced serum cholesterol from 143 mg (7%) to 126 mg (2%) compared to control in cholesterol-fed hamsters in a 14-day test. In vitro taurocholate uptake assay data are included for nearly 600 compds. of the invention.

IT 228113-61-9P 228113-62-0P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(intermediate; prepn. of substituted 5-aryl-benzothiepines by cyclization of 2-((2-benzyl- and 2-benzoylphenylthio)methyl)alkanals as ileal bile acid transport and taurocholate uptake inhibitors) 228113-61-9 CAPLUS RNCN

Hexanal, 2-butyl-2-[[[4-fluoro-2-[(4-methoxyphenyl)methyl]phenyl]sulfinyl] methyl] - (9CI) (CA INDEX NAME)

RN228113-62-0 CAPLUS

1-Benzothiepin-4-ol, 3,3-dibutyl-7-fluoro-2,3,4,5-tetrahydro-5-(4methoxyphenyl) -, 1-oxide, (4R,5R) - (9CI) (CA INDEX NAME)

Absolute stereochemistry.

REFERENCE COUNT: THERE ARE 56 CITED REFERENCES AVAILABLE FOR THIS 56 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L16 ANSWER 2 OF 3 CAPLUS COPYRIGHT 2003 ACS ACCESSION NUMBER: 2000:229073 CAPLUS

DOCUMENT NUMBER:

133:4591

TITLE: AUTHOR(S): A highly enantioselective benzothiepine synthesis Wang, Ching-Cheng; Li, James J.; Huang, Horng-Chih;

Lee, Len F.; Reitz, David B.

CORPORATE SOURCE:

Medicinal Chemistry Searle Research Development,

Monsanto Company, St. Louis, MO, 63017, USA SOURCE:

Journal of Organic Chemistry (2000), 65(9), 2711-2715

CODEN: JOCEAH; ISSN: 0022-3263

PUBLISHER:

American Chemical Society

DOCUMENT TYPE: LANGUAGE:

Journal English

OTHER SOURCE(S):

CASREACT 133:4591

GI

- * STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY AVAILABLE VIA OFFLINE PRINT *
- AB A highly enantioselective synthesis of benzothiepine I has been accomplished via an enantioenriched sulfoxide intermediate II (R = CH2OH) obtained by asym. oxidn. with a chiral oxaziridine in 89:11 er. The key step is a thermodynamically controlled asym. cyclization reaction of methoxybenzylphenyl-.beta.-sulfinyl aldehyde II (R = CH0) that produces two new stereogenic centers. The (4R,5R) isomer I was obtained in 98:2 er. Treatment of racemic benzothiazepine III (R1 = H; R2 = H0) and its epimer III (R1 = H0; R2 = H) to the cyclization conditions (KOCMe3, -10.degree. in THF) gives a 77:23 mixt. of stereoisomers favoring III (R1 = H; R2 = H0), indicating that the stereoselective formation of III occurs by a thermodn. process whose diastereoselectivity is controlled by the sulfoxide configuration.
- IT 228113-61-9P 270931-14-1P 270931-15-2P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(enantioselective synthesis of a benzothiepine intermediate in the prepn. of an apical sodium bile acid transporter inhibitor by stereoselective cyclization of a nonracemic benzylphenylsulfinyl aldehyde deriv.)

- RN 228113-61-9 CAPLUS
- CN Hexanal, 2-butyl-2-[[[4-fluoro-2-[(4-methoxyphenyl)methyl]phenyl]sulfinyl] methyl]- (9CI) (CA INDEX NAME)

RN 270931-14-1 CAPLUS

CN Hexanal, 2-butyl-2-[[(R)-[4-fluoro-2-[(4-methoxyphenyl)methyl]phenyl]sulfinyl]methyl]- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

RN 270931-15-2 CAPLUS

CN 1-Benzothiepin-4-ol, 3,3-dibutyl-7-fluoro-2,3,4,5-tetrahydro-5-(4-methoxyphenyl)-, 1-oxide, (1R,4R,5R)- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

IT 270931-12-9P 270931-16-3P

RL: SPN (Synthetic preparation); PREP (Preparation) (enantioselective synthesis of a benzothiepine intermediate in the prepn. of an apical sodium bile acid transporter inhibitor by stereoselective cyclization of a nonracemic benzylphenylsulfinyl aldehyde deriv.)

RN 270931-12-9 CAPLUS

CN Hexanal, 2-[[(R)-[2-(bromomethyl)-4-fluorophenyl]sulfinyl]methyl]-2-butyl-(9CI) (CA INDEX NAME)

Absolute stereochemistry.

RN 270931-16-3 CAPLUS

CN 1-Benzothiepin-4-ol, 3,3-dibutyl-7-fluoro-2,3,4,5-tetrahydro-5-(4-methoxyphenyl)-, 1-oxide, (1R,4R,5R)-rel- (9CI) (CA INDEX NAME)

Relative stereochemistry.

IT 270931-18-5P

RN

RL: SPN (Synthetic preparation); PREP (Preparation) (equilibration studies of stereoselective phenylbenzothiazepinol oxide prepn. by cyclization of a benzylphenylsulfinyl aldehyde) 270931-18-5 CAPLUS

CN 1-Benzothiepin-4-ol, 3,3-dibutyl-7-fluoro-2,3,4,5-tetrahydro-5-(4-methoxyphenyl)-, 1-oxide, (1R,4S,5R)-rel- (9CI) (CA INDEX NAME)

Relative stereochemistry.

IT 340166-91-8P

RN 340166-91-8 CAPLUS

CN Hexanal, 2-[[[2-(bromomethyl)-4-fluorophenyl]sulfinyl]methyl]-2-butyl-(9CI) (CA INDEX NAME)

REFERENCE COUNT: 21 THERE ARE 21 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L16 ANSWER 3 OF 3 CAPLUS COPYRIGHT 2003 ACS ACCESSION NUMBER: 1999:421680 CAPLUS

DOCUMENT NUMBER:

131:58769

TITLE:

Preparation of enantiomerically-enriched

tetrahydrobenzothiepine oxides by cyclization of

arylpropanalsulfoxides.

INVENTOR (S):

Li, James; Wang, Ching-Cheng; Reitz, David B.;

Snieckus, Victor; Huang, Horng-Chih; Carpenter, Andrew

J.

PATENT ASSIGNEE(S):

G.D. Searle & Co., USA

SOURCE:

PCT Int. Appl., 100 pp. CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

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PATENT NO.
                     KIND DATE
                                         APPLICATION NO.
                                                          DATE
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     WO 9932478
                     A1 19990701
                                        WO 1998-US26216 19981216
        W: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE,
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                                                          19981216
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                      A1
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    US 6369220
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                           20020409
                                         US 2000-581897
                                                          20001002
    US 2002188119
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PRIORITY APPLN. INFO.:
                                      US 1997-68170P
                                                       P 19971219
                                      WO 1998-US26216 W 19981216
                                      US 2000-581897
                                                     A3 20001002
```

OTHER SOURCE(S):

CASREACT 131:58769; MARPAT 131:58769

R3

 R^4

OH

Ι

$$R^{7}$$
 R^{6}
 R^{7}
 R^{1}
 R^{2}
 R^{2}
 R^{4}
 R^{3}
 R^{3}
 R^{1}

Title compds. [I; R1, R2 = H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, heteroaryl; R3 = H, (substituted) alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocyclyl, etc.; R4-R7 = H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, heteroaryl, halo, alkoxy, aryloxy, NO2, amino; R3 and the OH are syn], were prepd. by cyclization of enantiomerically-enriched aldehydes (II; R1-R7 as above). Thus, enantiomerically-enriched II (R1, R2 = Bu; R4, R6, R7 = H; R5 = F; R3 = 4-MeOC6H4) (prepn. given) was stirred with KOCMe3 in THF at -15.degree. to give 77.7% (4R,5R)-I (variables as before).

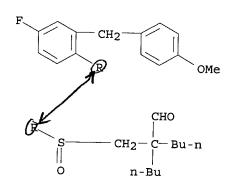
IT 228113-61-9P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(enantiomerically-enriched; prepn. of enantiomerically-enriched tetrahydrobenzothiepine oxides by cyclization of arylpropanalsulfoxides)

RN 228113-61-9 CAPLUS

CN Hexanal, 2-butyl-2-[[[4-fluoro-2-[(4-methoxyphenyl)methyl]phenyl]sulfinyl] methyl]- (9CI) (CA INDEX NAME)



single structure

IT 228113-62-0P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (prepn. of enantiomerically-enriched tetrahydrobenzothiepine oxides by cyclization of arylpropanalsulfoxides)

RN 228113-62-0 CAPLUS

CN 1-Benzothiepin-4-ol, 3,3-dibutyl-7-fluoro-2,3,4,5-tetrahydro-5-(4-methoxyphenyl)-, 1-oxide, (4R,5R)- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

REFERENCE COUNT:

THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> FIL CASREACT FILE 'CASREACT' ENTERED AT 14:17:50 ON 10 JAN 2003 USE IS SUBJECT TO THE TERMS OF YOUR CUSTOMER AGREEMENT COPYRIGHT (C) 2003 AMERICAN CHEMICAL SOCIETY (ACS)

Copyright of the articles to which records in this database refer is held by the publishers listed in the PUBLISHER (PB) field (available for records published or updated in Chemical Abstracts after December 26, 1996), unless otherwise indicated in the original publications.

FILE CONTENT:1907 - 5 Jan 2003 VOL 138 ISS 1

Some records from 1974 to 1991 are derived from the ZIC/VINITI data file and provided by InfoChem and some records are produced using some INPI data from the period prior to 1986.

This file contains CAS Registry Numbers for easy and accurate substance identification.

Crossover limits have been increased. See HELP RNCROSSOVER for details.

Structure search limits have been raised. See ${\tt HELP\ SLIMIT\ for\ the\ new}$, higher limits.

NODE ATTRIBUTES:

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CONNECT IS E2 RC AT 10
CONNECT IS E3 RC AT 20
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CONNECT IS E1 RC AT 26
DEFAULT MLEVEL IS ATOM
DEFAULT ECLEVEL IS LIMITED
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GRAPH ATTRIBUTES: RING(S) ARE ISOLATED OR EMBEDDED NUMBER OF NODES IS 26

STEREO ATTRIBUTES: NONE

L19 2 SEA FILE=CASREACT SSS FUL L17 (2 REACTIONS)

=> d bib abs hit 1-2

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L19 ANSWER 1 OF 2 CASREACT COPYRIGHT 2003 ACS
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AN 133:4591 CASREACT

TI A highly enantioselective benzothiepine synthesis

AU Wang, Ching-Cheng; Li, James J.; Huang, Horng-Chih; Lee, Len F.; Reitz, David B.

CS Medicinal Chemistry Searle Research Development, Monsanto Company, St. Louis, MO, 63017, USA

SO Journal of Organic Chemistry (2000), 65(9), 2711-2715 CODEN: JOCEAH; ISSN: 0022-3263

PB American Chemical Society

DT Journal

LA English

GI

- * STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY AVAILABLE VIA OFFLINE PRINT *
- AB A highly enantioselective synthesis of benzothiepine I has been accomplished via an enantioenriched sulfoxide intermediate II (R = CH2OH) obtained by asym. oxidn. with a chiral oxaziridine in 89:11 er. The key step is a thermodynamically controlled asym. cyclization reaction of methoxybenzylphenyl-.beta.-sulfinyl aldehyde II (R = CHO) that produces two new stereogenic centers. The (4R,5R) isomer I was obtained in 98:2 er. Treatment of racemic benzothiazepine III (R1 = H; R2 = HO) and its epimer III (R1 = HO; R2 = H) to the cyclization conditions (KOCMe3, -10.degree. in THF) gives a 77:23 mixt. of stereoisomers favoring III (R1 = H; R2 = HO), indicating that the stereoselective formation of III occurs by a thermodn. process whose diastereoselectivity is controlled by the sulfoxide configuration.

RE.CNT 21 THERE ARE 21 CITED REFERENCES AVAILABLE FOR THIS RECORD ALL CITATIONS AVAILABLE IN THE RE FORMAT

RX(5) OF 17 ... K ===> S...

(5)

S YIELD 78%

RX(5) RCT K 270931-14-1

STAGE (1)

RGT T 865-47-4 t-BuOK SOL 109-99-9 THF

STAGE(2)

RGT G 7732-18-5 Water

STAGE(3)

RGT U 7647-01-0 HCl

SOL 7732-18-5 Water

PRO S 270931-15-2

NTE SIMILAR RESULTS FROM RACEMIC REACTANT

- L19 ANSWER 2 OF 2 CASREACT COPYRIGHT 2003 ACS
- AN 131:58769 CASREACT
- Preparation of enantiomerically-enriched tetrahydrobenzothiepine oxides by cyclization of arylpropanalsulfoxides.
- IN Li, James; Wang, Ching-Cheng; Reitz, David B.; Snieckus, Victor; Huang, Horng-Chih; Carpenter, Andrew J.

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G.D. Searle & Co., USA
 PA
     PCT Int. Appl., 100 pp.
 so
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     Patent
LA
     English
FAN.CNT 8
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                       KIND DATE
                                            APPLICATION NO.
                                                             DATE
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             FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI,
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                                                             19981216
     EP 1042314
                       Α1
                            20001011
                                           EP 1998-962044
                                                             19981216
         R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE, FI
     JP 2001526284
                       T2
                                           JP 2000-525415
                            20011218
                                                             19981216
     BR 9814300
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                            19991220
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                       B1
                            20020409
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                                                             20001002
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                      20001002
OS
     MARPAT 131:58769
GΙ
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Title compds. [I; R1, R2 = H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, heteroaryl; R3 = H, (substituted) alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocyclyl, etc.; R4-R7 = H, alkyl, alkenyl, alkynyl, cycloalkyl, aryl, heteroaryl, halo, alkoxy, aryloxy, NO2, amino; R3 and the OH are syn], were prepd. by cyclization of enantiomerically-enriched aldehydes (II; R1-R7 as above). Thus, enantiomerically-enriched II (R1, R2 = Bu; R4, R6, R7 = H; R5 = F; R3 = 4-MeOC6H4) (prepn. given) was stirred with KOCMe3 in THF at -15.degree. to give 77.7% (4R,5R)-I (variables as before).

RE.CNT 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD ALL CITATIONS AVAILABLE IN THE RE FORMAT

RX(3) OF 6 ...E ===> H

(3)

H YIELD 78%

E

RX(3) RCT E 228113-61-9 RGT I 865-47-4 t-BuOK PRO H 228113-62-0 SOL 109-99-9 THF